SPECIFICATION FOR APPROVAL

Product	MAGNETIC BUZZER INDICATOR		
Part No.	AX-1012		
Customer			
Approval			

Approved By	Checked By	Made By



A & B Components

http://www.speaker-tw.com

AX-1012

	Items	Units		Spec	ifications	i	Conditions
01	Rated Voltage	VDC	12			Volts D.C.	
02	Operating Voltage	VDC		9	~ 15		Volts D.C
03	Mean Current	mA (Max)	25			Applying rated voltage	
04	Direct Current Resistance	Ohm		[None		
05	Sound Output	dBA (min)	80			Distance at 10cm, applying rated voltage	
06	Basic Frequency	Hz		250	00± 200		
07	Operating Temp.	$^{\circ}$		-40) ~ +85		
80	Storage Temp.	$^{\circ}$	-50 ~ +95				
09	Dimension	mm	Φ	9.6	Height	5.0	See attached drawing.
10	Weight	Gram	1.0				
11	Terminal		Two Pins			See attached drawing.	

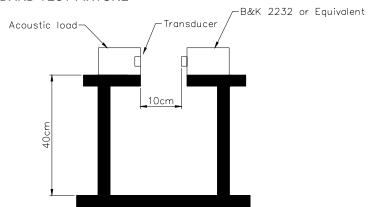
%Standard Conditions:

Temperature $15 \sim 35^{\circ}$ C Humidity $25 \sim 80 \%$ Air pressure $860 \sim 1060$ HPa.

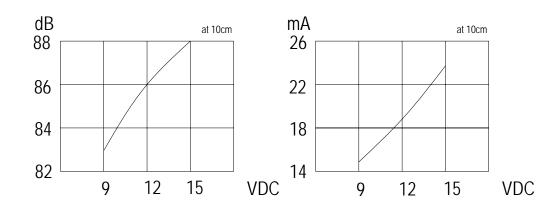
If the result is doubtful, should retested with the conditions below: Temp. $20\pm2^{\circ}$ C, Humidity $60 \sim 70 \%$, Air pressure $860 \sim 1060$ HPa.

*Note: As this product is not protected from foreign material entering, please make sure that any foreign materials(e.g. magnetic powder, washing solved, flux, corrosive gas)do not enter this product in your production processes. The functional degradation(e.g. SPL down)may occur if foreign material enter it.

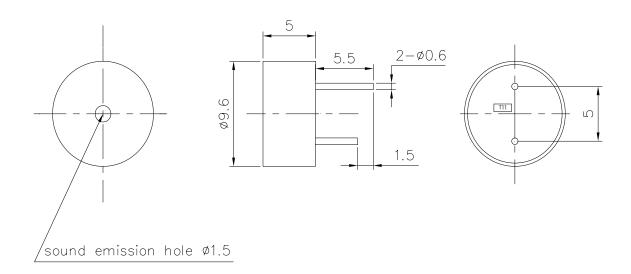
STANDARD TEST FIXTURE



Characteristic



REV	O. REVISION NOTE	APPROVAL	DATE
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TITLE:	SOUND	TRANSDUCER DIMENS	IONS	DRAWN:	Richard	03/31/2003	SCALE: 3/	1 SHEET: 1	OF 1
				DESIGNED:	R&D L	LI.	UNITS:	mm	
PART N	IO.	AX - 1012	1	CHECKED:			TOLERANC	$E \pm 0.5$	
1	AA = IUIZ		7	CHECKED.		UNLESS OT	HERWISE SPE	CIFIED:	
DWG NO	າ		//	APPROVAL:				E $DECIMAL$ \pm	
DWG NO			REV	MATERIAL	NORYL		TWO PLACE DECIMAL ± ***		
			REV	MATERIAL:	NUR	Y L	THREE PL	ACE DECIMAL	± ***

A & B Components

RELIABILITY TEST

	Item	Test conditions	Evaluation standard		
01	High temp. Storage life	The part shall be capable of withstanding a storage Temperature of 95°C for 96 hours.			
02	Low temp. Storage life	The part shall be capable of withstanding a storage Temperature of -50°C for 96 hours.			
03	Temp. cycle	The part shall be subjected 10 cycles. One cycle shall consist of; 95°C -50°C 30min 60min	After the test the part shall meet specifications without Any degradation and performance except S.P.L S.P.L shall be 72dB or more.		
04	Temp./Humidity	The part shall be subjected 10 cycles. One cycle shall be 8 hours and consist of; 95℃ 25℃ a b c 2.5hrs 3.0hrs 2.5hrs a,b:90~98%RH c:80~98%RH			

RELIABILITY TEST

Item		Test conditions	Evaluation standard
05	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm (9.3G). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time Of 6 hours.	
06	Fixed drop	The part shall be mounted on 100g jig(standard pc board) and dropped from a height of 152cm onto a concrete floor 5 times in each 6 planes. (a total of 30 times)	After the test the part shall meet specifications
07	Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	without Any degradation and performance except S.P.L
08	Operating life	 Ordinary temperature The part shall be subjected to 1000 hours at room temperature (25 ±10°C) with 12V, 2500Hz applied. High temperature The part shall be subjected to 500 hours at 85°C with 12V, 2500Hz applied. Low temperature The part shall be subjected to 500 hours at -40°C with 12V, 2500Hz applied. 	S.P.L shall be 72dB or more.