
SPECIFICATION FOR APPROVAL

Product	MAGNETIC BUZZER INDICATOR
Part No.	AX-1003
Customer Approval	

Approved By	Checked By	Made By



A & B Components

<http://www.speaker-tw.com>

1. Specifications

AX-1003

Items		Units	Specifications	Conditions
01	Rated Voltage	VDC	3.0	Response Time 0.5 Sec
02	Operating Voltage	VDC	2.0 ~ 5.0	Volts D.C
03	Consumption Current	mA (Max)	Mean 25	Applying rated voltage
			Peak 75	
04	Direct Current Resistance	Ohm	None	
05	Sound Output	dBA (min)	80	Distance at 10cm,applying rated voltage
06	Basic Frequency	Hz	2500± 200	
07	Operating Temp.	°C	-30 ~ +75	
08	Storage Temp.	°C	-40 ~ +85	
09	Weight	Gram	1.0	

2. Measuring Method

2-1. Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 25% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

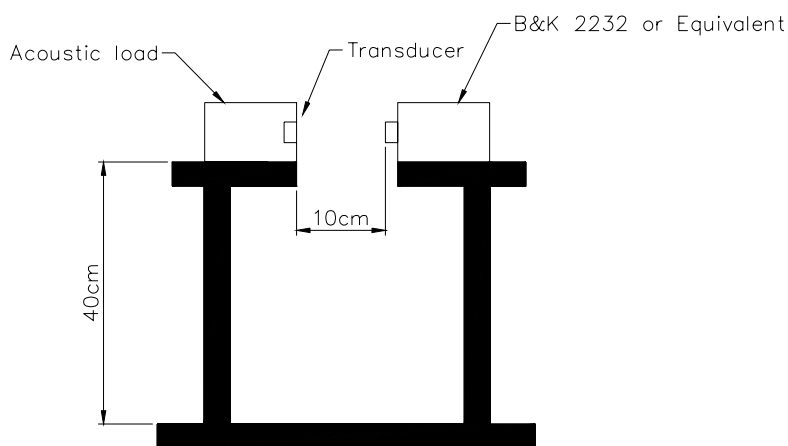
JUDGEMENT

Temperature : 20±3°C

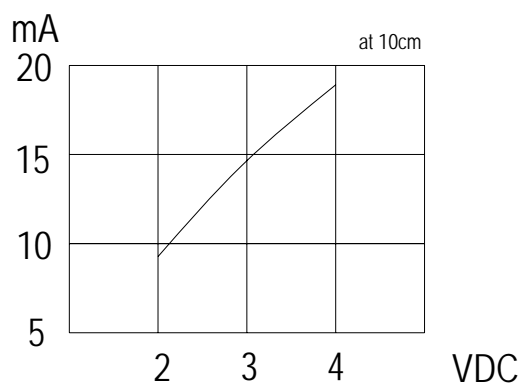
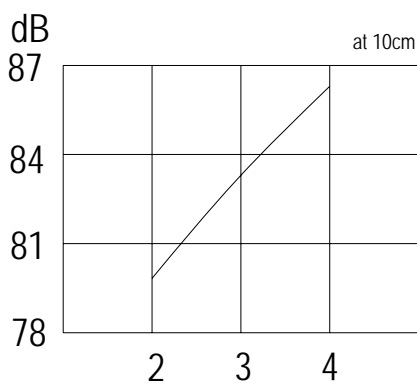
Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

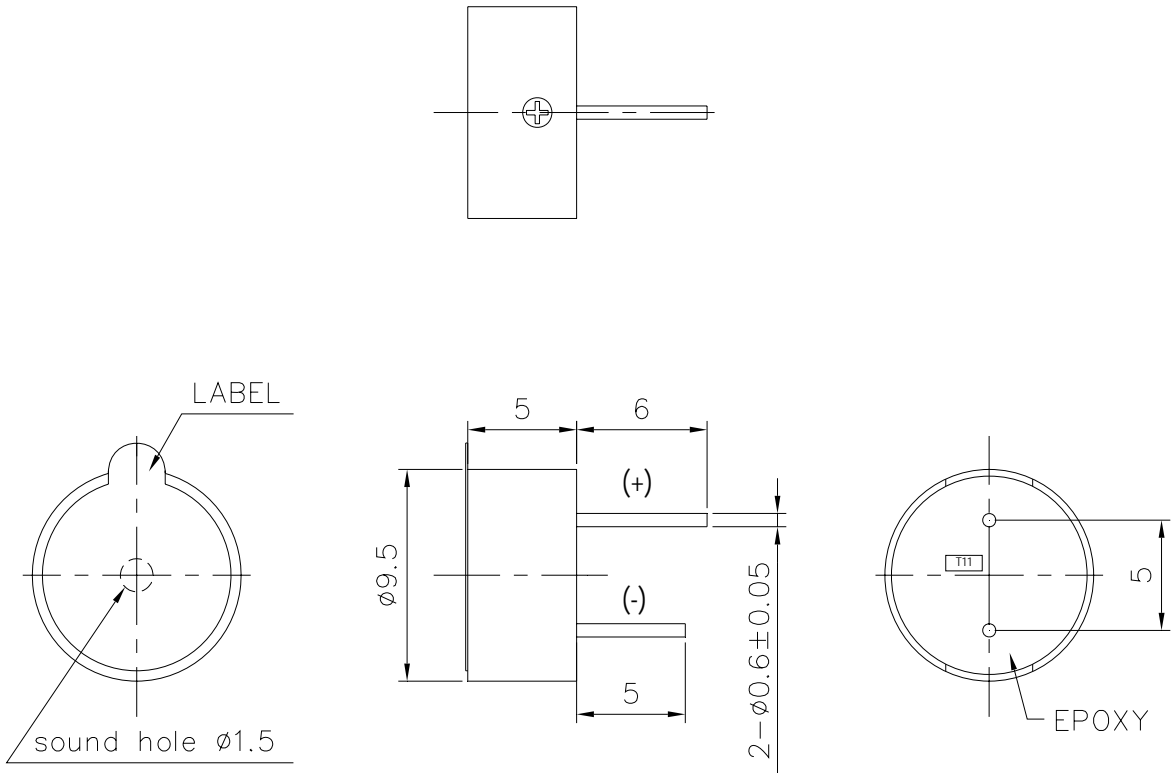
2-3. Standard Test Fixture



2-4. Frequency Response Curve

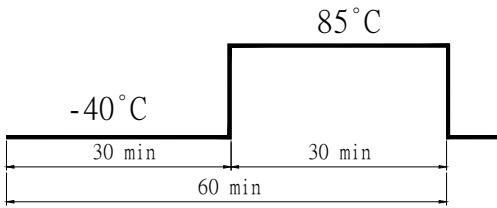


REV NO.	REVISION NOTE	APPROVAL	DATE
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TITLE: SOUND TRANSDUCER DIMENSIONS		DRAWN: <i>Richard</i> 11/20/2007	SCALE: 3/1	SHEET: 1 OF 1
		DESIGNED: R&D DEP.	UNITS: mm	
PART NO. AX-1003	1	CHECKED:	TOLERANCE ± 0.3	
DWG NO. DTE-2074		APPROVAL:	UNLESS OTHERWISE SPECIFIED:	
		MATERIAL: NORYL	ONE PLACE DECIMAL \pm ***	
			TWO PLACE DECIMAL \pm ***	
			THREE PLACE DECIMAL \pm ***	

A & B Components

Item		Test conditions	Evaluation standard
01	High temp.Storage life	The part shall be capable of withstanding a storage Temperature of 85°C for 96 hours.	<p>After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 73dB or more.</p>
02	Low temp.Storage life	The part shall be capable of withstanding a storage Temperature of -40°C for 96 hours.	
03	Temp. cycle	<p>The part shall be subjected 10 cycles. One cycle shall consist of;</p>  <p>The diagram illustrates a temperature cycle. It starts with a horizontal line at -40°C for 30 minutes. This is followed by a vertical line going up to 85°C. Then, there is a horizontal line at 85°C for 30 minutes. Finally, there is a vertical line going down to the baseline. A bracket below the two horizontal segments indicates a total duration of 60 minutes for one cycle.</p>	
04	Temp./Humidity cycle	The part shall be subjected 10 cycles. One cycle shall be 12 hours and consist of;	
05	Operating life	<p>Rated Voltage applied.</p> <ol style="list-style-type: none"> Ordinary temperature The part shall be subjected to 1000 hours at room tremperature (25 ±10°C) High temperature The part shall be subjected to 500 hours at 75°C Low temperature The part shall be subjected to 500 hours at -30°C 	
06	Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm (9.3G). The vibration test shall consist of 2 hours per plane in each three mutually perpendicular planes for a total time of 6 hours.	

4.RELIABILITY TEST

Item		Test conditions	Evaluation standard
07	Fixed drop	The part shall be mounted on standard pc board and dropped from a height of 152cm onto a concrete floor 5 times in each 6 planes.(a total of 30 times)	After the test the part shall meet specifications without Any degradation in appearance and performance except S.P.L S.P.L shall be 74dB or more.
08	Free drop	The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).	
09	Solder heat resistance	Soldering into solderbath : $350\pm 5^{\circ}\text{C}$ Soaking time : 3.5 ± 0.5 sec	
10	Solder ability	Soldering : $250\pm 5^{\circ}\text{C}$ / 5 Sec. $350\pm 5^{\circ}\text{C}$ / 1.5 Sec Soldering t into solderbath : $250\pm 5^{\circ}\text{C}$ / 2 sec.	
11	Lead strength	Pull lead with a force of 10N,on the direction of the lead axis for 10 : 10 ± 1 sec	
12	Washability	Solvent : deionized water Solvent temp. : $55\pm 5^{\circ}\text{C}$ Soaking time : 5 ± 0.5 min.	