SPECIFICATION FOR APPROVAL

Product	DYNAMIC SPEAKER
Part No.	AS-8031149D08-C1C
Customer	
Approval	

Approved By	Checked By	Sy Made By		



A & B Components

http://www.speaker-tw.com

1. SPECIFICATION

ITEM		SPECIFICATIONS		
01	Туре	Dynamic Speaker + Sound Box		
02	Dimension	External diameter 80 x 31.1 mm		
03	Rated Input Power	2.5 W		
04	Max. Input Power	3.0 W		
05	Impedance	8 ohm ± 15% at 1.5KHz		
06	Resonance Frequency (Fo)	630Hz ± 20% at Fo, 1V		
07	Sensitivity (S.P.L.)	77dB(W/m) ± 3 dB	at AV/E 1.0K 1.0K 1.6K 2.0K Ha	
		101dB(2.5W/0.1m) ± 3 dB	at AVE 1.0K,1.2K,1.6K,2.0K Hz.	
08	Frequency Range	Fo – 9KHz		
09	Total Harmonics Distortion	Max. 9 % at 1 KHz,2.5W.		
10	Voice Coil	Diameter 13.5 mm		
11	Magnet	Rare earth permanent (Nd-Fe-Β) magnet Φ12.5 x 2.5mm		
12	Weight	27g ± 5g		
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.		
14	Operation Test	Must be normal at program source 2.5W		
15	Buzz, Rattle, etc.	Should not be audible at 4.5V sine Wave between Fo to 20KHz		
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.		
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.		
18	Temperature	Operating temperature: -20 $^\circ$ C to +60 $^\circ$ C Storage temperature: -30 $^\circ$ C to +70 $^\circ$ C		

2. MEASURING METHOD

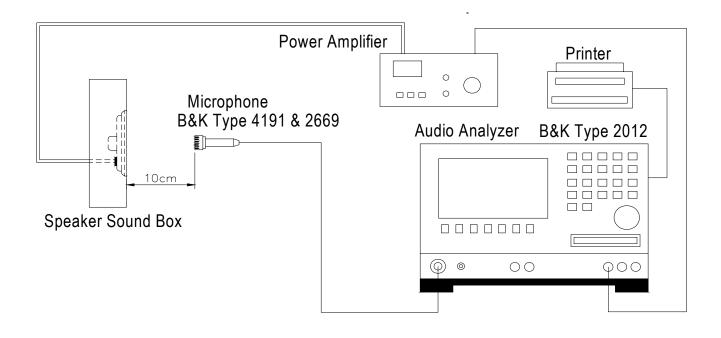
2-1 .Test Condition

STANDARD Temperature : $15 \sim 35^{\circ}$ C Relative humidity : $45\% \sim 85\%$, Atmospheric pressure : 860mbar to 1060mbar.

JUDGEMENT Temperature : $20\pm3^{\circ}$ C Relative humidity : $60\% \sim 70\%$, Atmospheric pressure : 860mbar to 1060mbar

2-2 . Standard Test Fixture

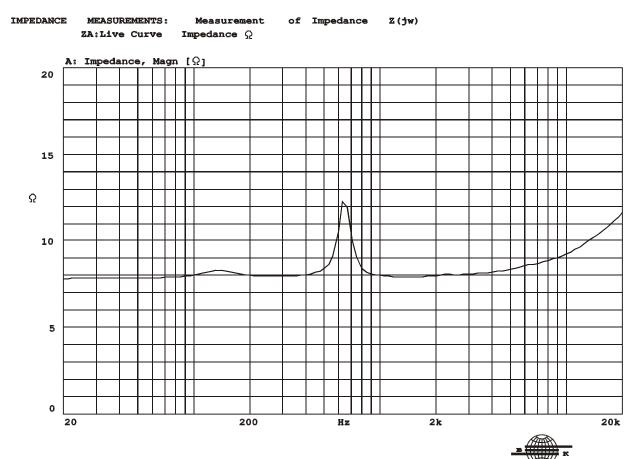
1.Input Power : 2.5W(4.5V)
2.Zero Level : -dB
3.Mode : SPEAKER
4.potentiometer Range : 50dB
5.Sweep Time : 0.5sec

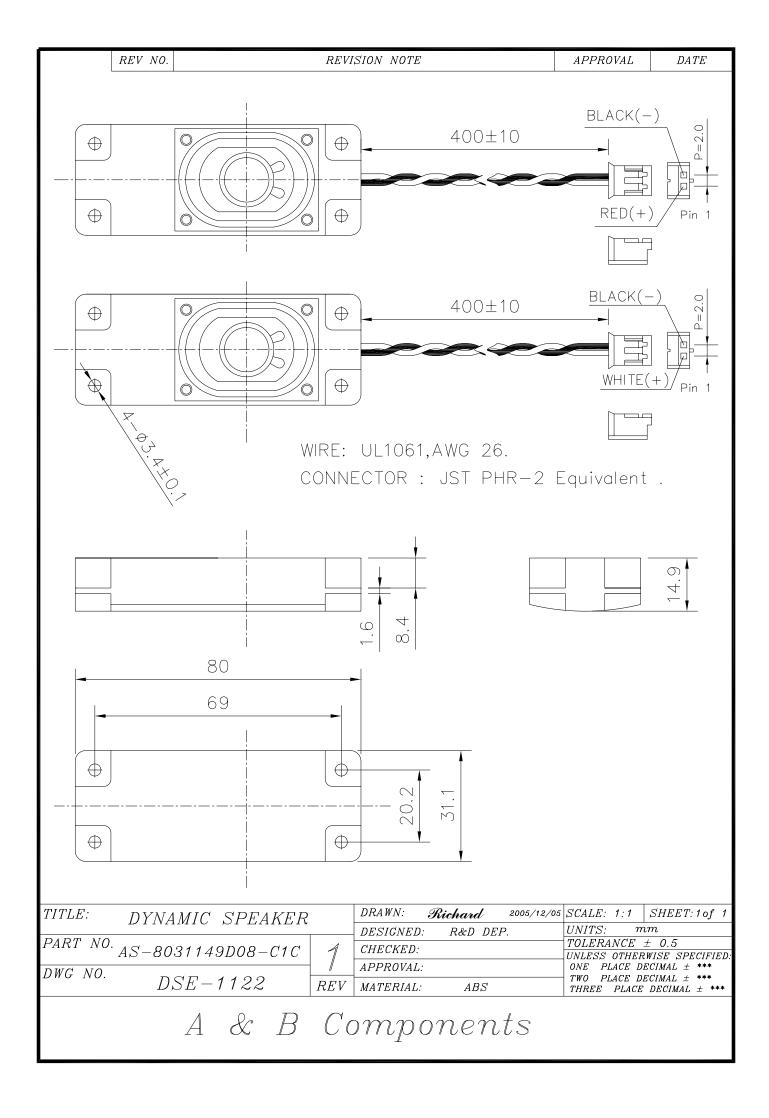


2-3. Frequency Response Curve



2-4. Impedance Curve





3. RELIABLITY TESTS

ltems.		Specifications			
01	High temp. Test	High temp. Test Keep 96 hours at $+70^{\circ}C \pm 3^{\circ}C$ and leave 3 hours in normal temperature and then check			
02	Low temp. Test	Keep 96 hours at -30 $^\circ\!\!C\pm\!\!3^\circ\!\!C$ and leave 3 hours in normal temperature and then check			
03	Humidity test	Keep 96 hours at + $60^{\circ}C \pm 3^{\circ}C$ relative humidity 95% and leave 3 hours in normal temperature and then checked.			
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of; $90 \sim 95 \%$ RH 25% 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5hr 0.5			
05	Thermal cycle test.	Low temperature: $-30^{\circ}C \pm 3^{\circ}C$, temperature: $+70^{\circ}C \pm 3^{\circ}C$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.			
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.			
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X,y, z 6 direction. 5 times each, total 30 times.			
08	Free drop test	Free drop from 100cm height to the concrete floor X,y, z 6 direction. 1 times each, total 6 times.			
09	Load test	Rated Power white noise is applied for 96 hours			
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.			
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.			
CRI	CRITERION :				

After these test , the change of S.P.L shall be within $\pm 3 \text{ dB}$.

SPEAKER RoHS REPORT Approval By SGS

NO	PART NAME	MATERIAL	APPROVAL NO.	PAGE
1	COVER	Fe	GZSCR040934664	8
2	FRAME	ABS	2008870	9
3	DAMPER	CLOTH	2021547	10
4	MAGNET	NdFeB	SH402661	11
5	WASHER	METAL	31244	12
6	COIL	Cu	50529	13
7	TUBE	PAPER	GZSCR041144722	14
8	DIAPHRAGM	PAPER	SZTYR050412388	15
9	BOARD	PAPER	GZSCR050103219 2003505	16 17
10	TERMINAL	Fe	GZSCR050105255	18
11	BOX	ABS	41697	19
12	WIRE	PVC	12659	20-21
13	CONNECTOR	PALSTIC	C5158	22
14	SOLDER	Sn	SH508388	23

