# SPECIFICATION FOR APPROVAL

Product	DYNAMIC SPEAKER		
Part No.	AS-57196B08-B5C1		
Customer			
Approval			

Approved By	Checked By	Made By



A & B Components

http://www.speaker-tw.com

1.SPECIFICATION AS-57196B08-B5C1

ITEM		SPECIFICATIONS			
01	Туре	Dynamic speaker			
02	Dimension	External diameter 56.8 mm			
03	Rated Input Power	0.25W			
04	Max. Input Powe	0.5W for 1 minute.			
05	Impedance	8ohm ± 15% at 1K Hz.			
06	Resonance Frequency (Fo)	330 Hz ± 20% at Fo, 1V			
07	Sensitivity (S.P.L.)	86dB(W/m) ± 3 dB	o+ AVE 0 9K 1 0K 1 2K 1 6K H-		
07		99dB(0.25W/0.1m) ± 3 dB	at AVE 0.8K,1.0K,1.2K,1.6K Hz		
08	Frequency Range	Fo – 4K Hz			
09	Total Harmonics Distortion	Max 10 % at 1K Hz,0.25W.			
10	Voice Coil	Diameter 13.2 mm			
11	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ12.5 x 2.0 mm			
12	Weight	30g ± 2g			
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.			
14	Operation Test	Must be normal at program source 0.25W			
15	Buzz, Rattle, etc.	Should not be audible at 1.41V sine Wave between Fo to 20KHz			
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.			
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.			
18	Temperature	Operating temperature: -20 $^\circ$ to +60 $^\circ$ Storage temperature: -30 $^\circ$ to +70 $^\circ$			
19	Humidity	Operating Relative Humidity 75% Storage Relative Humidity 85%			

#### 1. MEASURING METHOD

#### 2-1 .Test Condition

#### **STANDARD**

Temperature :  $15 \sim 35^{\circ}$ C

Relative humidity: 45% ~ 85%,

Atmospheric pressure: 860mbar to 1060mbar.

#### **JUDGEMENT**

Temperature : 20±3°C

Relative humidity: 60% ~ 70%,

Atmospheric pressure: 860mbar to 1060mbar

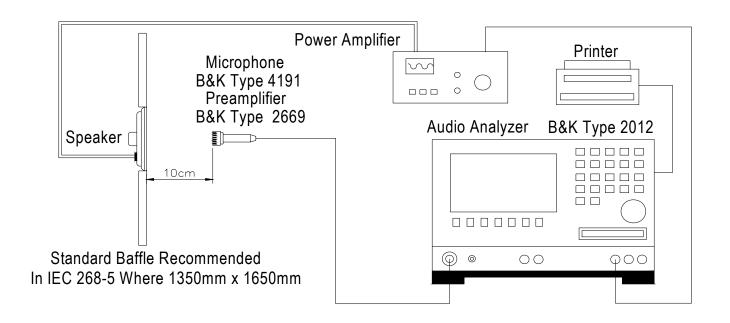
#### 2-2 . Standard Test Fixture

1.Input Power: 0.25W (1.41V)

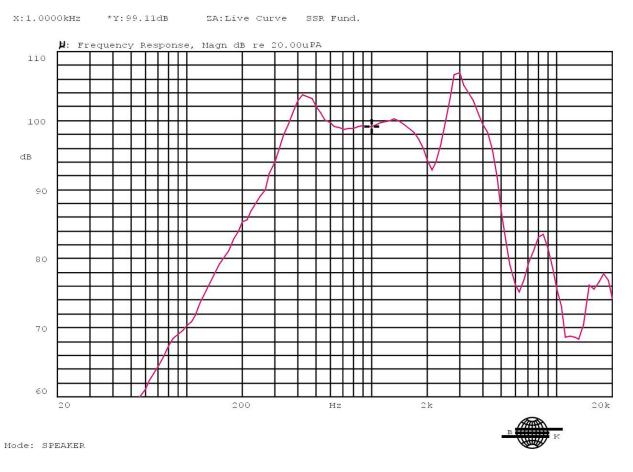
2.Zero Level : -dB 3.Mode : SPEAKER

4.potentiometer Range: 50dB

5.Sweep Time: 0.5sec

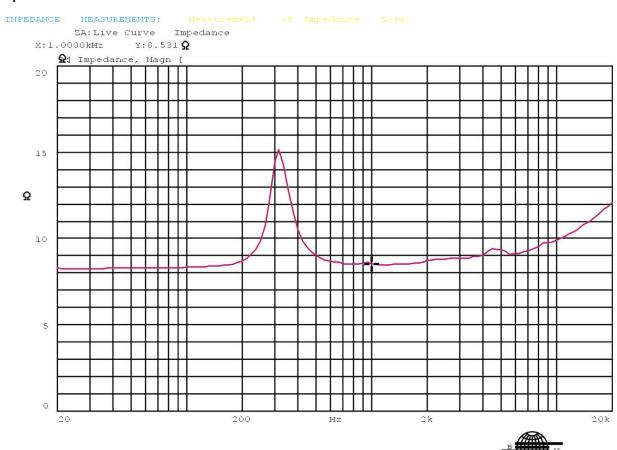


## 2-3. Frequency Response Curve



# 2-4. Impedance Curve

Mode: Z(jw)

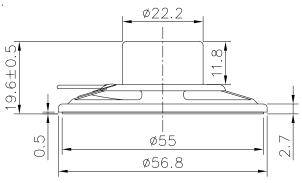


REVISION NOTE

WIRE: UL1007, AWG26.

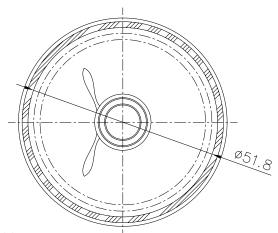
REV NO.

CONNECTOR: DUPONT 2.54mm.



APPROVAL

DATE



DIAPHRAGM : PAPER .

CASE: Fe Alloy.

TITLE:	DYNAMIC SPEAKER		DRAWN:	Richard	01/09/2007	SCALE:	1:1	SHEET: 1	of 1
			DESIGNED.	R&D $DEP$ .		UNITS: mm			
PART NO.	PART NO. AS-57196B08-B5C1		CHECKED:			$TOLERANCE \pm 0.3$ $UNLESS OTHERWISE SPECIFIED:$			
DWG NO.			APPROVAL:	ONE PLA		ACE D	$E$ DECIMAL $\pm$ ***		
<i>D</i> ,, 0 1, 0.	DTS-1330	REV	MATERIAL:	****				$ECIMAL \pm *** \\ DECIMAL \pm ***$	

A & B Components

### **4.RELIABLITY TESTS**

Items.		Specifications		
01	High temp. Test	Keep 96 hours at $+70^{\circ}$ C $\pm 3^{\circ}$ C and leave 3 hours in normal temperature and then check		
02	Low temp. Test	Keep 96 hours at -30°C $\pm$ 3°C and leave 3 hours in normal temperature and then check		
03	Humidity test	Keep 96 hours at + $60^{\circ}$ C $\pm 3^{\circ}$ C relative humidity 95% and leave 3 hours in normal temperature and then checked.		
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of;  90 ~ 95 % RH  25°C  0.5hr 6hrs 0.5hr 5hrs		
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C} \pm 3^{\circ}\text{C}$ , temperature: $+70^{\circ}\text{C} \pm 3^{\circ}\text{C}$ , cycle: 1 hour/cycle each, and then keep 5 cycles in a room.		
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.		
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X,y, z 6 direction. 5 times each, total 30 times.		
80	Free drop test	Free drop from 100cm height to the concrete floor X,y, z 6 direction. 1 times each, total 6 times.		
09	Rated Power test	Rated Power white noise is applied for 96 hours		
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.		
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.		

#### Criterion:

After these test , the change of S.P.L shall be within  $\pm 3$  dB .