SPECIFICATION FOR APPROVAL

Product	DYNAMIC SPEAKER		
Part No.	AS-40195J08-A0T		
Customer			
Approval			

Approved By	Checked By	Made By		



A&B Components

http://www.speaker-tw.com

ITEM		SPECIFICATIONS			
01	Туре	Dynamic speaker			
02	Dimension	External diameter 40 mm			
03	Rated Input Power	2.0 W			
04	Max. Input Power	3.0 W for 1 minute.			
05	Impedance	8ohm ± 15% at 2 KHz			
06	Resonance Frequency (Fo)	190 Hz ± 20% at Fo, 1V			
07	Sancitivity (S.D.L.)	82 dB(1.0W/0.5m) ± 3 dB	at 1K Hz.		
07	Sensitivity (S.P.L.)	96dB(1.0W/0.1m) ± 3 dB	at IN FIZ.		
08	Frequency Range	Fo – 20K Hz			
09	Total Harmonics Distortion	Max 10 % at 1 KHz,2.0W.			
10	Voice Coil	Diameter 13.5 mm			
11	Magnet	Rare earth permanent (Nd-F	e-B) magnet Φ15.5×4mm		
12	Weight	27g ± 1.0g			
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.			
14	Operation Test	Must be normal at program source 1.0W			
15	Buzz, Rattle, etc.	Should not be audible at 2.83V sine Wave between Fo to 20KHz			
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.			
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.			
18	Temperature	Operating temperature: -20 $^\circ$ C to +60 $^\circ$ C Storage temperature: -25 $^\circ$ C to +70 $^\circ$ C			

2.MEASURING METHOD

2-1 .Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity: 45% ~ 85%,

Atmospheric pressure: 860mbar to 1060mbar.

JUDGEMENT

Temperature : 20±3°C

Relative humidity: 60% ~ 70%,

Atmospheric pressure: 860mbar to 1060mbar

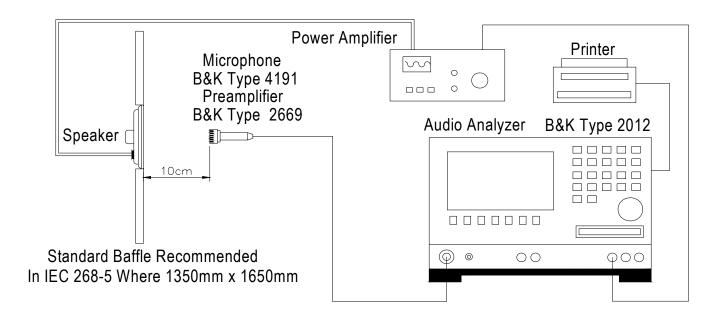
2-2 . Standard Test Fixture

1.Input Power: 1.0W(2.83V)

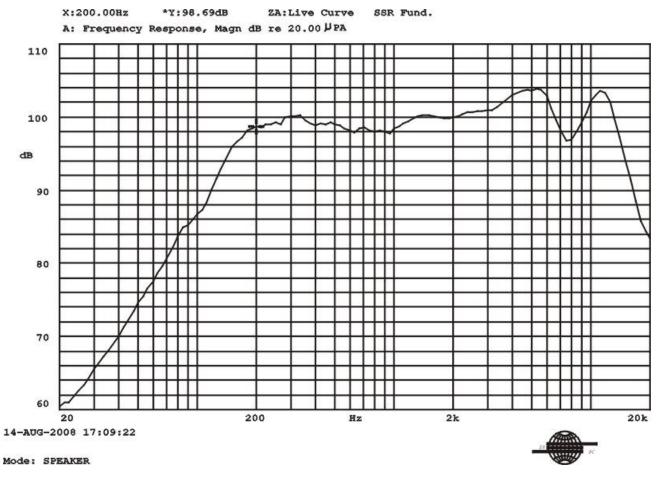
2.Zero Level : -dB 3.Mode : SPEAKER

4.potentiometer Range: 50dB

5.Sweep Time: 0.5sec

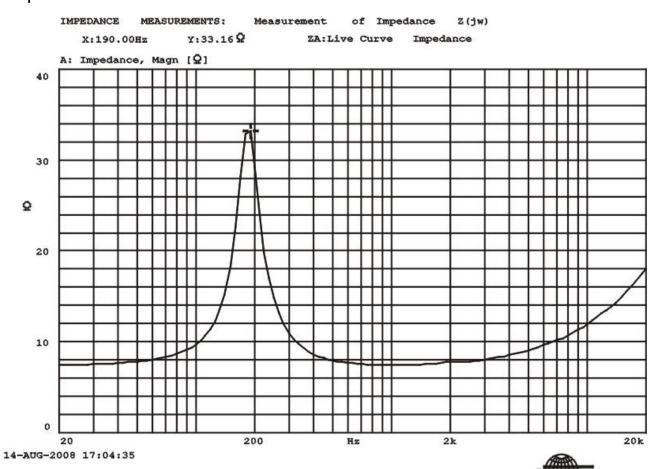


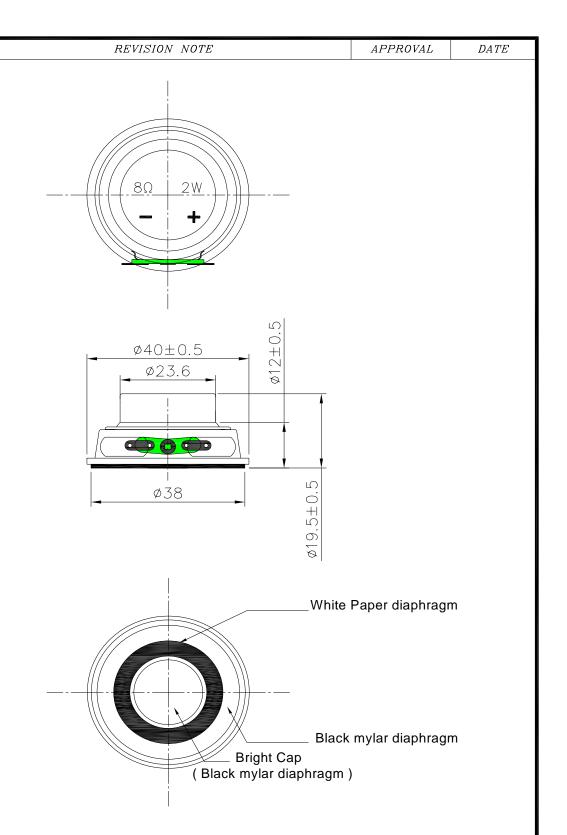
2-3. Frequency Response Curve



2-4. Impedance Curve

Mode: Z(jw)





TITLE:	DYNAMIC SPEAKER		DRAWN:	Richard	2008-08-07	SCALE: 2:1	SHEET: 1 of 1
		DESIGNED: R&D DEP.		UNITS: mm			
PART NO.	AS-40195J08-A0T	1	CHECKED:		$TOLERANCE \pm 0.3$ $UNLESS OTHERWISE SPECIFIED:$		
DWG NO.	4.77		APPROVAL:	IL:		ONE PLACE DECIMAL ± ***	
	AK - 08080702	REV	MATERIAL:	****			$DECIMAL \pm ***$ $DECIMAL \pm ***$
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A & B Components

REV NO.

4.RELIABLITY TESTS

Items.		Specifications			
01	High temp. Test	Keep 96 hours at +70°C±3°C and leave 3 hours in normal temperature and then check			
02	Low temp. Test	Keep 96 hours at -25°C ±3°C and leave 3 hours in normal temperature and then check			
03	Humidity test	Keep 96 hours at + 60° C $\pm 3^{\circ}$ C relative humidity 95% and leave 3 hours in normal temperature and then checked.			
04	Temp./Humidity cycle	The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of;			
Ц		0.5hr 6hrs 0.5hr 5hrs			
05	Thermal cycle test.	Low temperature: $-25^{\circ}C \pm 3^{\circ}C$, temperature: $+70^{\circ}C \pm 3^{\circ}C$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.			
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.			
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X,y, z 6 direction. 5 times each, total 30 times.			
80	Free drop test	Free drop from 100cm height to the concrete floor X,Y, Z 6 direction. 1 times each, total 6 times.			
09	Load test	Rated Power White noise is applied for 96 hours			
10	Max Power test	Max power 1 min. on - 2 min. off 10 cycles.			
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.			
ICrit	Criterion :				

Criterion :

After these test, the change of S.P.L shall be within ±3 dB

SOLDERING CONDITION

Recommend using constant branding iron in 30W, and in temperature range $350\pm10^{\circ}$ C. Soldering time 2 seconds.